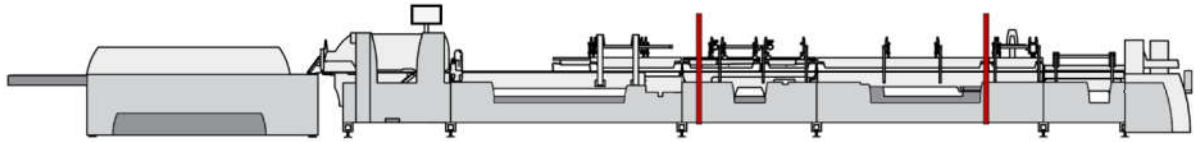


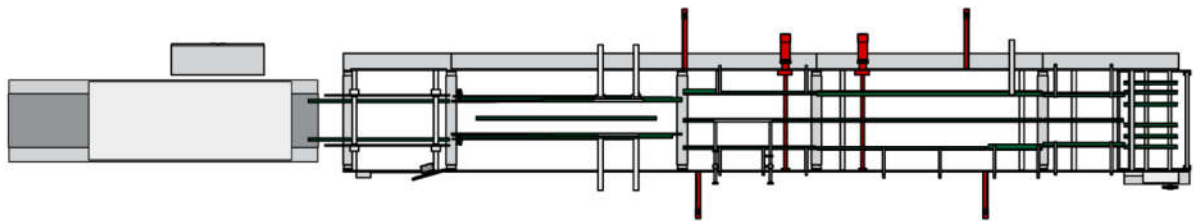
# MK Masterwork

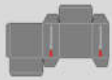


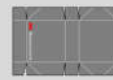
## MK Diana Easy 85/115

### Technical specifications



Compression and delivery section   Transfer station   Folding station   Combifoldmodule   Prefolder   Blank alignment module   Feeder



Machine versions:				
MK Diana Easy 85	●	●	○	○
MK Diana Easy 115	●	●	○	○

● = Standard   ○ = Option

Basic data:	MK Diana Easy 85	MK Diana Easy 115
Length, basic machine:	15,3 m	15,3 m
Width, basic machine:	1,5 m	1,8 m
Power consumption:	30 kVA	30 kVA
Machine speed:	300 (350) m/min	300 (350) m/min

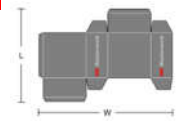
Material	Folding boxboard (g/m <sup>2</sup> )	Corrugated board
Folding cartons	200 – 600	N-, F-, E-flute
Lockbottom cartons	200 – 600	N-, F-, E-flute
Collapsible boxes	200 – 600	N-, F-, E-flute
Double-wall cartons	200 – 600	N-, F-, E-flute

# MK Masterwork

## Carton types:

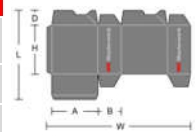
Straightline folding cartons	W	L (max.)
MK Diana Easy 85	*75 – 850 mm	600 mm
MK Diana Easy 115	*75 – 1150 mm	600 mm

\* 45 mm with miniature carton attachment



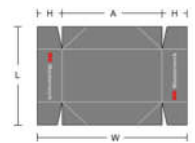
Lockbottom cartons	W	L	D	H (min.)	A (min.)	B (min.)
MK Diana Easy 85	*190 - 850mm	800 mm	30 – 200 mm	50 mm	40 mm	30 mm
MK Diana Easy 115	*190 - 1150 mm	800 mm	30 – 200 mm	50 mm	40 mm	40 mm

\* 146 mm with miniature carton attachment for lock bottom cartons



4-corner collapsible boxes	W	L	A	H
MK Diana Easy 85	120 – 850 mm	110 – *680 mm	80 – 556 mm	20 – *100 mm
MK Diana Easy 115	120 – 880 mm	110 - *680 mm	80 – 600 mm	20 – *100 mm

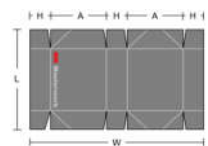
\* optional 140 mm with 2-way hook



6-corner collapsible boxes	W	L	A	H
MK Diana Easy 85	250 – 850 mm	130 – 630 mm	80 – 305 mm	30 – *100 mm
MK Diana Easy 115	250 – 850 mm	130 – 630 mm	80 – 305 mm	30 – *100 mm
MK Diana Easy 115*2	250 – 1150 mm	130 - 630 mm	80 – 475 mm	30 – *100 mm

\* optional 115 mm with 2-way hook

\*2 only with cross adjustment in the compression and delivery section



Double-wall cartons	F	L	Z (min.)	W (max.)	E (min.)
MK Diana Easy 85	90 – 556 mm	120 – 600 mm	120 mm	850	30
MK Diana Easy 115	90 – 600 mm	120 – 600 mm	120 mm	1150	30

